

Date: December 7, 2022

To: All Vendors

Subject: Addendum #1

REFERENCE: P 012-23 SUBSTATION POWER TRANSFORMER FIELD SERVICE TO REMOVE, DISPOSE, & REPLACE CORROSIVE OIL

This Addendum forms part of the contract and clarifies, corrects or modifies original proposal document.

Question 1: The bid documents refer to achieving a desired schedule and period of performance. What is the target start date for this work? I see the award is expected by end of February, 2023, but there is no period of performance listed after that. Please advise.

Answer 1: The targeted start date is the first week of April 2023 and to be completed by May 2023 in order prevent ERCOT summer restriction outages. If the work can't be completed before May 2023, then it could be postponed until October 2023.

Question 2: What is the outage duration availability for each transformer? Are there any limitations on how long each transformer can be offline to perform this work?

Answer 2: We anticipate at least a week (seven concurrent days) of outage for each transformer. The limitations would be based on ERCOT's emergency restoration, if needed.

Question 3: Will the transformers be taken offline consecutively?

Answer 3: Yes, they could be taken off consecutively.

Question 4: If they can be done consecutively on one mobilization, is it reasonable to allow just one day between units for switching/isolations?

Answer 4: Yes, at least one day would be needed for switching and equipment isolation.

Question 5: Will contractors be able to work 24/7, or will there be limitations to site access, such as weekend closures, etc.?

Answer 5: Yes, contractors would be allowed to work around the clock if needed, and BPUB will have staff available. Switching and equipment isolation would ONLY take place during day-time hours, unless in cases of an emergency.

Question 6: The scope of work refers to replacing gaskets as needed, and ensuring no leaks. Do any of these transformers have present known leaks? Or are you specifically only referring to replacement of any gaskets disturbed/opened during the work scope?

Answer 6: The transformers are leak free now. We are referring to the replacement of gaskets opened during the work scope.

Question 7: Does BPUB have a preference for a specific passivator brand/product they prefer for this work based on past experience?

Answer 7: BPUB does not have a preference, and the recommended passivator are: Cobratec 99 (BTA), DSI Sulfur Inhibitor-liquid concentrate, Nynass Nypass-10% liquid concentrate. Contractor must first get approval from BPUB and supply a copy of the chemical Safety Data Sheet (SDS) for BPUB review.

Question 8: Can BPUB provide oil diagnostics history for these transformers please? This would include corrosive sulfur as well as PCB (PCB is necessary to know before any transport and disposal can take place). As well, a copy of oil quality and DGA data, so that we can see baseline oil conditions for each transformer before removing oil.

Answer 8: Yes, BPUB can provide oil diagnostics as needed. The latest oil analysis was done in July 2022. See attachments.

Question 9: Would furans results be available for these transformers (ASTM D-5837)?

Answer 9: Yes, Furan results are part of the latest oil analysis.

The signature of the company agent, for the acknowledgement of this addendum, shall be required. Complete information below and return via e-mail to: hlopez@brownsville-pub.com or e-fax (956) 574-6109.

I hereby acknowledge receipt of this addendum.

Company:		
Agent Name:		
Agent Signature:		
Address:		
City:	State:	Zip:
Phone Number:	E-mail address:	

If you have any further questions about the Proposal, call 956-983-6375.

BY: Hugo E. Lopez Purchasing

Hugo E. Lopez

DATE SERVICE

DATE



 Customer
 0554000 Brownsville Public Utilities
 City
 Brownsville, TX
 Location
 OUTDOOR/GROUND

 Sub-Name
 POWER PLANT
 Unit No. 10
 Other

		NAME	PLATE DATA		ADDITIONAL EQUIPMENT				
Manufacturer	GE PROEC		Equipment Type	TRANSFORMER	Radiators	Yes	Conservator Tank	No	
Manufacture Date	11/1/2003		Transformer Class	ONAN/ONAF	Fans	Yes	LTC Compartment	No	
Serial No.	G1230-01		Impedance %	9.48	Water Cooled	No	Bushing Location	TOP	
KVA Rating	36,000		Phase/Cycle	3/60	Oil Pumps	No	Breather	N2 SYSTEM	
High Voltage	138,000	Υ	Liquid Type	OIL	Top FPV (inch)	1.00 Valve	Hose Length (feet)	200	
Low Voltage	69,000	D	Gallons	6,850	Bottom FPV (inch)	2.00 Valve	Service Online	Yes	
Weight	77,920		Other Access	TOP INSPECTION PLATE	InsulationType	55/65C	Power Available	Yes	

VISUAL INSPECTION FIELD SERVICE

	SAMPLE	TOP			
LEVEL	TEMP	TEMP	P/V	PAINT	LEAKS
NORMAL	26	40	1.50	GOOD	
NORMAL	33	40	2.00	GOOD	NONE
NORMAL	33	48	3.50	FAIR	NONE
NORMAL	34	52	3.00	GOOD	NONE
	NORMAL NORMAL NORMAL	LEVELTEMPNORMAL26NORMAL33NORMAL33	NORMAL 26 40 NORMAL 33 40 NORMAL 33 48	LEVEL TEMP TEMP P/V NORMAL 26 40 1.50 NORMAL 33 40 2.00 NORMAL 33 48 3.50	LEVEL TEMP TEMP P/V PAINT NORMAL 26 40 1.50 GOOD NORMAL 33 40 2.00 GOOD NORMAL 33 48 3.50 FAIR

Additional Information 6/8/2022 8:08:00 PM CORROSIVE SULFUR TEST (48 HRS. @ 150 C): CORROSIVE 4b

Reason Not Tested

LIQUID SCREEN TEST DATA

DATE SERVICE	ACID	IFT	DIEL 877 DI	EL 1816	GAP	COLOR		SP. GRAV.	VISUAL	SEDIMENT
05/20/11	0.020 AC	41.0 AC	46 AC			0.50	AC	0.890 AC	CLEAR AC	NONE AC
05/24/12	0.020 AC	41.0 AC	36 AC			0.50	AC	0.890 AC	CLEAR AC	NONE AC
05/01/13	0.010 AC	40.3 AC	44 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/29/18	0.010 AC	41.6 AC	36 AC			0.50	AC	0.890 AC	CLEAR AC	NONE AC
06/25/19	0.020 AC	40.9 AC	30 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/25/20	0.020 AC	39.8 AC	38 AC			0.50	AC	0.890 AC	CLEAR AC	NONE AC
06/11/21	0.010 AC	39.0 AC	42 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/08/22	0.020 AC	37.4 AC	47 AC			1.00	AC	0.884 AC	CLEAR AC	NONE AC

				C			

DATE PCT. BY WEIGHT 10/25/06 <0.02% UN

NOTE - THIS UNIT HAS A BLADDER OR CONTINUOUS N2 SYSTEM. THEREFORE, THE UNIT DOES NOT REQUIRE INHIBITED OIL. HOWEVER, HAVING INHIBITED OIL WILL PROVIDE ADDITIONAL PROTECTION AGAINST OIL OXIDATION IF THE CURRENT OIL PRESERVATION SYSTEM WERE TO EVER FAIL.

LIQUID POWER FA	CTOR
25 C	100

С

 06/29/18
 0.016 AC
 0.273 AC

 06/25/19
 0.016 AC
 0.360 AC

 06/25/20
 0.014 AC
 0.318 AC

 06/11/21
 0.001 AC
 0.117 AC

 06/08/22
 0.007 AC
 0.498 AC

TC# 311

Customer 0554000 Brownsville Public Utilities

Sub-Name **POWER PLANT** Mfg. GE PROEC **Gallons** 6,850 High Volt. 138,000 36,000 Location OUTDOOR/GROUND Unit No. 10 KVA Low Volt. 69,000

G1230-01

S/N

KARL FISCHER TESTING MOISTURE CONTENT EXPRESSED IN PPM

	AVG.		РСТ		MOISTURE BY DRY	
DATE	TEMP	PPM	SATURA	TION	WEIGHT PCT.	
06/29/18	40	7	5.8	AC	0.50	
06/25/19	31	8	9.3	QU	0.99	
06/25/20	38	9	7.6	AC	0.70	
06/11/21	38	4	3.1	AC	0.29	
06/08/22	39	14	11.7	QU	1.05	

RECOMMENDATION RETEST 6 MONTHS

The moisture content has increased and is now questionable. A shorter test interval is recommended to monitor this unit. Retest for moisture when the load and temperature of the unit are as stable as possible.

FURAN ANALYSIS EXPRESSED IN PPB											
DATE 05/01/13	5H2F ND	2FOL ND	2FAL 4	2ACF ND	5M2F ND	TOTAL 4					
06/29/18	ND	ND	1	ND	ND	1					
06/25/19	ND	ND	1	ND	ND	1					
06/25/20	ND	ND	11	ND	ND	11					
06/11/21	ND	ND	5	ND	ND	5					
06/08/22	ND	ND	9	ND	ND	9					

RECOMMENDATION RETEST 1 YEAR

NO DIAGNOSTIC CHANGES ARE NOTED IN FURAN LEVELS SINCE THE PREVIOUS ANALYSIS. THE CELLULOSIC INSULATION APPEARS TO BE IN GOOD CONDITION.

CALCULATED DP 800 EST. LIFE REMAINING 100%

GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM

DATE	HYDROGEN	OXYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE	ETHANE E	ETHYLENE A	CETYLENE	TOTAL COMBUST.	TOTAL GAS
05/24/12	ND	2,996	61,699	6	19	1,265	13	3	ND	41	66,001
05/01/13	4	9,237	76,997	7	14	1,478	24	1	ND	50	87,762
06/29/18	ND	130	89,814	6	10	1,434	18	2	ND	36	91,414
06/25/19	ND	740	59,146	3	12	1,005	14	ND	ND	29	60,920
06/25/20	ND	417	88,010	6	11	1,668	17	1	ND	35	90,130
06/11/21	5	47	77,783	5	8	1,460	16	1	ND	35	79,325
06/08/22	ND	74	72,759	6	4	565	14	3	ND	27	73,425

RECOMMENDATION RETEST 1 YEAR

B-THE ANALYSIS OF THIS SAMPLE SHOWS NO SIGNIFICANT INCREASE IN THE COMBUSTIBLE GAS VOLUME. THIS INDICATES NORMAL OPERATION.

ICP METALS-IN-OIL EXPRESSED IN PPM

DATE	ALUMINUM	IRON	COPPER
06/02/05	<0.1	< 0.03	<0.01
10/25/06	<0.1	< 0.03	0.03
05/20/11	<0.1	< 0.03	<0.01
05/24/12	<0.1	< 0.03	<0.01
05/01/13	<0.1	< 0.03	0.04

RECOMMENDATION RETEST 1 YEAR

THERE HAS BEEN NO DIAGNOSTIC CHANGE SINCE THE PREVIOUS ANALYSIS. THESE DATA INDICATE NORMAL OPERATION.

PCB CONTENT EXPRESSED IN PPM

DATE 05/20/11	1242 ND	1254 ND	1260 ND	OTHER ND	TOTAL ND
05/24/12	ND	ND	ND	ND	ND
05/01/13	ND	ND	ND	ND	ND
06/25/20	ND	ND	ND	ND	ND
06/11/21	ND	ND	ND	ND	ND
06/08/22	2	ND	ND	ND	2

COLOR LABEL: Green CLASS: NON-PCB

DATE SERVICE

TC# 318



 Customer
 0554000 Brownsville Public Utilities
 City
 Brownsville, TX
 Location
 OUTDOOR/GROUND

 Sub-Name
 PRICE RD SUB
 Unit No. T1
 Other

		NAME	PLATE DATA	ADDITIONAL EQUIPMENT				
Manufacturer	GE PROLEC		Equipment Type	TRANSFORMER	Radiators	Yes	Conservator Tank	No
Manufacture Date	2 10/1/2004		Transformer Class	ONAN/ONAF	Fans	Yes	LTC Compartment	Yes
Serial No.	G1406-03		Impedance %	9.68	Water Cooled	No	Bushing Location	TOP
KVA Rating	28,000		Phase/Cycle	3/60	Oil Pumps	No	Breather	N2 SYSTEM
High Voltage	138,000	D	Liquid Type	OIL	Top FPV (inch)	1.00 Valve	Hose Length (feet)	100
Low Voltage	12,470	Υ	Gallons	5,250	Bottom FPV (inch)	2.00 Valve	Service Online	Yes
Weight	130,645		Other Access	TOP INSPECTION PLATE	InsulationType	55/65C	Power Available	Yes

VISUAL INSPECTION FIELD SERVICE

		SAMPLE	TOP			
DATE	LEVEL	TEMP	TEMP	P/V	PAINT	LEAKS
06/27/19	NORMAL	32	45	1.50	FAIR	
06/22/20	NORMAL	32	53	2.50	FAIR	NONE
06/07/21	NORMAL	32	48	2.50	FAIR	NONE
06/07/22	NORMAL	32	47	2.00	FAIR	NONE

Additional Information

6/7/2022 10:21:00 AM CORROSIVE SULFUR TEST (48 HRS. @ 150 C): CORROSIVE 4a

Reason Not Tested

LIQUID SCREEN TEST DATA

DATE SERVICE	ACID	IFT	DIEL 877 DIEL 1816	GAP	COLOR		SP. GRAV.	VISUAL	SEDIMENT
05/24/12	0.010 AC	39.9 AC	36 AC		0.50	AC	0.890 AC	CLEAR AC	NONE AC
05/01/13	0.020 AC	39.4 AC	46 AC		0.50	AC	0.890 AC	CLEAR AC	NONE AC
08/14/13	0.020 AC	39.8 AC	40 AC		0.50	AC	0.890 AC	CLEAR AC	NONE AC
06/25/18	0.020 AC	39.2 AC	38 AC		0.75	AC	0.890 AC	CLEAR AC	NONE AC
06/27/19	0.020 AC	39.1 AC	36 AC		0.50	AC	0.890 AC	CLEAR AC	NONE AC
06/22/20	0.020 AC	39.3 AC	47 AC		0.50	AC	0.890 AC	CLEAR AC	NONE AC
06/07/21	0.010 AC	39.0 AC	46 AC		0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/07/22	0.020 AC	37.9 AC	55 AC		0.50	AC	0.894 AC	CLEAR AC	NONE AC

				C			

DATE10/25/06
08/14/13

PCT. BY WEIGHT
0.02% UN
08/14/13

O.02% UN

NOTE - THIS UNIT HAS A BLADDER OR CONTINUOUS N2 SYSTEM. THEREFORE, THE UNIT DOES NOT REQUIRE INHIBITED OIL. HOWEVER, HAVING INHIBITED OIL WILL PROVIDE ADDITIONAL PROTECTION AGAINST OIL OXIDATION IF THE CURRENT OIL PRESERVATION SYSTEM WERE TO EVER FAIL.

LIQUID POWER FACTOR	1	
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100 0

DATE	23 0	100 C
06/25/18	0.007 AC	0.182 AC
06/27/19	0.015 AC	0.621 AC
06/22/20	0.008 AC	0.271 AC
06/07/21	0.001 AC	0.178 AC
06/07/22	0.030 AC	0.279 AC

25 C

DATE

TC# 318

Customer 0554000 Brownsville Public Utilities

GE PROLEC Sub-Name PRICE RD SUB Mfg. **Gallons** 5,250 High Volt. 138,000 Location OUTDOOR/GROUND Unit No. T1 KVA 28,000 Low Volt. 12,470

G1406-03

S/N

KARL FISCHER TESTING MOISTURE CONTENT EXPRESSED IN PPM

	AVG.		РСТ		MOISTURE BY DRY
DATE	TEMP	PPM	SATURA	TION	WEIGHT PCT.
08/14/13	45	11	7.6	AC	0.58
06/25/18	41	5	4.0	AC	0.34
06/27/19	37	9	7.8	AC	0.76
06/22/20	37	7	6.0	AC	0.58
06/07/21	37	7	6.5	AC	0.62
06/07/22	37	2	1.8	AC	0.18

RECOMMENDATION RETEST 1 YEAR

The moisture content continues to be acceptable based on the equipment and liquid type. Continued normal monitoring is indicated.

FURAN ANALYSIS EXPRESSED IN PPB											
DATE	5H2F	2FOL	2FAL	2ACF	5M2F	TOTAL					
08/14/13	ND	ND	2	ND	ND	2					
06/25/18	ND	ND	1	ND	ND	1					
06/27/19	ND	ND	1	ND	ND	1					
06/22/20	ND	ND	9	ND	ND	9					
06/07/21	ND	ND	6	ND	ND	6					
06/07/22	ND	ND	2	ND	ND	2					

RECOMMENDATION RETEST 1 YEAR

NO DIAGNOSTIC CHANGES ARE NOTED IN FURAN LEVELS SINCE THE PREVIOUS ANALYSIS. THE CELLULOSIC INSULATION APPEARS TO BE IN GOOD CONDITION.

CALCULATED DP 800 EST. LIFE REMAINING 100%

GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM

DATE	HYDROGEN C	XYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE	ETHANE	ETHYLENE AC	CETYLENE	TOTAL COMBUST.	TOTAL GAS
05/24/12	10	2,904	70,326	27	22	851	104	6	ND	169	74,250
05/01/13	8	9,486	79,670	35	27	1,080	151	10	ND	231	90,467
08/14/13	5	573	68,967	45	40	1,336	148	15	ND	253	71,129
06/25/18	ND	142	82,821	16	11	955	89	5	ND	121	84,039
06/27/19	ND	38	90,204	21	9	1,503	139	5	ND	174	91,919
06/22/20	ND	363	84,370	19	13	1,353	115	6	ND	153	86,239
06/07/21	ND	179	74,561	12	6	1,079	87	4	ND	109	75,928
06/07/22	1	64	77,571	11	4	1,081	85	4	ND	105	78,821

RECOMMENDATION RETEST 1 YEAR

B-THE ANALYSIS OF THIS SAMPLE SHOWS NO SIGNIFICANT INCREASE IN THE COMBUSTIBLE GAS VOLUME. THIS INDICATES NORMAL OPERATION.

ICP METALS-IN-OIL EXPRESSED IN PPM

DATE	ALUMINUM	IRON	COPPER
06/02/05	<0.1	< 0.03	<0.01
10/25/06	<0.1	< 0.03	0.03
05/20/11	<0.1	< 0.03	<0.01
05/24/12	<0.1	< 0.03	<0.01
05/01/13	<0.1	< 0.03	0.04
08/14/13	<0.1	< 0.03	0.04

RECOMMENDATION RETEST 1 YEAR

THERE HAS BEEN NO DIAGNOSTIC CHANGE SINCE THE PREVIOUS ANALYSIS. THESE DATA INDICATE NORMAL OPERATION.

PCB CONTENT EXPRESSED IN PPM

DATE	1242	1254	1260	OTHER	TOTAL
05/20/11	ND	ND	ND	ND	ND
05/24/12	ND	ND	ND	ND	ND
05/01/13	ND	ND	ND	ND	ND
06/22/20	ND	ND	ND	ND	ND
06/07/21	ND	ND	ND	ND	ND
06/07/22	2	ND	ND	ND	2

COLOR LABEL: Green CLASS: NON-PCB

TC# 319



Customer 0554000 Brownsville Public Utilities City Brownsville, TX Location OUTDOOR/GROUND Sub-Name PRICE RD SUB Unit No. T1 Other EQUIP: MOTC

NAMEPLATE DATA

Equipment Type LOAD TAP CHANGER Manufacturer

Serial No. LTC Model No. LTC for TC No. 318 Liquid Type OIL LTC Gallons 268.00 **Selector Gallons** 279.00

Transfer/Diverter Gallons

ADDITIONAL EQUIPMENT

Conservator Tank No Silica Gel Yes

DATE

Breather FREE/DESICCA Top FPV (inch) 0.50 Plug Bottom FPV (inch) 1.00 Valve

SERVICE

VISUAL INSPECTION FIELD SERVICE

DATE 06/27/19	LEVEL NORMAL	SAMPLE TEMP 36	TOP TEMP 45	P/V 1.50	PAINT FAIR	Tap Counter Reading 194484	LEAKS
06/22/20	NORMAL	31			FAIR	247971	NONE
06/07/21	NORMAL	38			FAIR	248859	NONE
06/07/22	NORMAL	36	57		FAIR	256078	NONE

Additional Information

6/7/2022 10:21:00 AM CORROSIVE SULFUR TEST (48 HRS. @ 150 C): CORROSIVE 4b

Reason Not Tested

LIQUID SCREEN TEST DATA

DATE SERVICE	ACID	IFT	DIEL 877 DIEL 18	16 GAP	COLOR		SP. GRAV.	VISUAL	SEDIMENT
05/01/13	0.050 AC	33.0 AC	39 AC		1.50	AC	0.890 AC	CLEAR AC	NONE AC
06/25/18	0.050 AC	32.5 AC	53 AC		2.00	AC	0.890 AC	CLEAR AC	NONE AC
06/27/19	0.070 QU	30.8 QU	42 AC		2.00	AC	0.890 AC	CLEAR AC	NONE AC
06/22/20	0.090 QU	31.4 QU	40 AC		2.00	AC	0.890 AC	CLEAR AC	NONE AC
06/07/21	0.060 QU	34.4 AC	36 AC		2.00	AC	0.880 AC	CLEAR AC	NONE AC
06/07/22	0.090 QU	32.3 AC	55 AC		2.50	AC	0.874 AC	CLEAR AC	NONE AC

				C			

DATE PCT. BY WEIGHT 10/25/06 <0.02% UN

NOTE - STUDIES SHOW THAT A LEVEL OF 0.3% INHIBITOR IS OPTIMUM FOR PRESERVATION OF IN-SERVICE TRANSFORMER OILS. OILS WITH A LEVEL BELOW 0.08% ARE CONSIDERED TO BE

DATE	25 C	100 C
05/01/13	0.041	1.106
06/25/18	0.082	1.540
06/27/19	0.054	1.230
06/22/20	0.041	1.930

1.080

0.024

06/07/21

LIQUID POWER FACTOR

UNINHIBITED.

Customer Sub-Name

Location

0554000 Brownsville Public Utilities

PRICE RD SUB
OUTDOOR/GROUND

Mfg. Unit No. T1

S/N

Gallons KVA High Volt. Low Volt.

KARL FISCHER TESTING MOISTURE CONTENT EXPRESSED IN PPM

	AVG.		РСТ		MOISTURE BY DRY	
DATE	TEMP	PPM	SATURA	TION	WEIGHT PCT.	
06/25/18	46	59	N/A	QU	N/A	
06/27/19	41	48	N/A	QU	N/A	
06/22/20	36	43	N/A	QU	N/A	
06/07/21	43	46	N/A	QU	N/A	
06/07/22	41	73	N/A	UN	N/A	

RECOMMENDATION RETEST 3 MONTHS

The moisture content has increased and is now unacceptable. A shorter test interval is recommended to monitor this unit and to confirm this result.

	FURA	N ANAL	YSIS EXP	RESSED	IN PPB		
DATE	5H2F	2FOL	2FAL	2ACF	5M2F	TOTAL	

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GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM

DATE	HYDROGEN	OXYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE	ETHANE	ETHYLENE A	ACETYLENE	TOTAL COMBUST.	TOTAL GAS
06/02/05	9	28,916	64,098	2	13	453	2	6	1	33	93,500
06/25/18	12	24,839	63,626	ND	47	1,446	2	2	ND	63	89,974
06/27/19	ND	28,037	73,767	3	98	2,722	ND	3	ND	104	104,630
06/22/20	18	24,449	71,520	3	147	1,832	1	4	ND	173	97,974
06/07/21	ND	29,475	69,247	2	40	2,669	1	3	ND	46	101,437
06/07/22	27	26,469	67,836	2	58	2,927	1	2	ND	90	97,322

RECOMMENDATION IMMED. RETEST (DUE TO PRTCL CNT)

B-THE ANALYSIS OF THIS SAMPLE SHOWS NO SIGNIFICANT INCREASE IN THE COMBUSTIBLE GAS VOLUME. THIS INDICATES NORMAL OPERATION.

ICP METALS-IN-OIL EXPRESSED IN PPM

DATE	ALUMINUM	IRON	COPPER
06/02/05	<0.1	< 0.03	<0.01
10/25/06	<0.1	< 0.03	< 0.01
06/25/18	<0.1	< 0.03	< 0.01
06/27/19	<0.1	< 0.03	0.01
06/22/20	<0.1	< 0.03	0.01
06/07/21	<0.1	< 0.03	0.02

RECOMMENDATION

NO RECOMMENDATION IS POSSIBLE FOR THIS SAMPLE. WE ARE UNAWARE OF ANY PARAMETERS OR GUIDANCE THAT WOULD ENABLE US TO INTERPRET THESE RESULTS OR DETERMINE AN APPROPRIATE MONITORING SCHEDULE.

PCB CONTENT EXPRESSED IN PPM

DATE	1242	1254	1260	OTHER	TOTAL
06/22/20	ND	ND	ND	ND	ND
06/07/21	ND	ND	ND	ND	ND

COLOR LABEL: Green CLASS: NON-PCB

SERVICE



 Customer
 0554000 Brownsville Public Utilities
 City
 Brownsville, TX
 Location
 OUTDOOR/GROUND

 Sub-Name
 PRICE RD SUB
 Unit No. T2
 Other

		NAME	PLATE DATA			ADDITIONA	AL EQUIPMENT	
Manufacturer	KUHLMAN		Equipment Type	TRANSFORMER	Radiators	Yes	Conservator Tank	No
Manufacture Date	1/1/2003		Transformer Class	OA/FA/FA	Fans	Yes	LTC Compartment	Yes
Serial No.	322706-02-2		Impedance %	9.30	Water Cooled	No	Bushing Location	TOP
KVA Rating	150,000		Phase/Cycle	3/60	Oil Pumps	No	Breather	N2 SYSTEM
High Voltage	138,000	D	Liquid Type	OIL	Top FPV (inch)	1.00 Valve	Hose Length (feet)	150
Low Voltage	12,470	Υ	Gallons	6,690	Bottom FPV (inch)	2.00 Valve	Service Online	Yes
Weight	132,668		Other Access	TOP INSPECTION PLATE	InsulationType	55/65C	Power Available	Yes

VISUAL INSPECTION FIELD SERVICE

		SAMPLE	TOP				
DATE	LEVEL	TEMP	TEMP	P/V	PAINT	LEAKS	DATE
06/27/19	NORMAL	30	45	1.50	FAIR		
06/22/20	NORMAL	29	40	1.00	FAIR	NONE	
06/07/21	NORMAL	34	46	1.50	FAIR	NONE	
06/07/22	NORMAL	30	44	1.00	FAIR	NONE	

Additional Information 6/7/2022 10:22:00 AM CORROSIVE SULFUR TEST (48 HRS. @ 150 C): CORROSIVE 4a

Reason Not Tested

LIQUID SCREEN TEST DATA

DATE SERVI	CE ACID	IFT	DIEL 877 DIE	EL 1816	GAP	COLOR		SP. GRAV.	VISUAL	SEDIMENT
05/20/11	0.020 AC	39.0 AC	44 AC			1.50	AC	0.890 AC	CLEAR AC	NONE AC
05/24/12	0.030 AC	39.9 AC	38 AC			1.50	AC	0.890 AC	CLEAR AC	NONE AC
05/01/13	0.020 AC	40.2 AC	43 AC			1.50	AC	0.890 AC	CLEAR AC	NONE AC
06/25/18	0.030 AC	40.5 AC	48 AC			1.50	AC	0.890 AC	CLEAR AC	NONE AC
06/27/19	0.030 AC	40.8 AC	34 AC			1.50	AC	0.890 AC	CLEAR AC	NONE AC
06/22/20	0.020 AC	40.0 AC	43 AC			1.00	AC	0.890 AC	CLEAR AC	NONE AC
06/07/21	0.020 AC	37.2 AC	49 AC			1.50	AC	0.880 AC	CLEAR AC	NONE AC
06/07/22	0.020 AC	38.7 AC	43 AC			1.50	AC	0.892 AC	CLEAR AC	NONE AC

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DATE PCT. BY WEIGHT 10/25/06 0.09% UN

NOTE - THIS UNIT HAS A BLADDER OR CONTINUOUS N2 SYSTEM. THEREFORE, THE UNIT DOES NOT REQUIRE INHIBITED OIL. HOWEVER, HAVING INHIBITED OIL WILL PROVIDE ADDITIONAL PROTECTION AGAINST OIL OXIDATION IF THE CURRENT OIL PRESERVATION SYSTEM WERE TO EVER FAIL.

LIQUID POWER FACTO	R	
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100 0

DAIL	23 0	100 C
06/27/19	0.015 AC	0.583 AC
06/22/20	0.012 AC	0.226 AC
06/07/21	0.001 AC	0.089 AC
06/07/22	0.043 AC	1.350 AC

25 C

DATE

Date Printed 8/1/2022 Page 2

TC# 320

Customer 0554000 Brownsville Public Utilities

Sub-Name PRICE RD SUB Mfg. KUHLMAN **Gallons** 6,690 High Volt. 138,000 Location OUTDOOR/GROUND Unit No. T2 KVA 150,000 Low Volt. 12,470

322706-02-2

S/N

KARL FISCHER TESTING MOISTURE CONTENT EXPRESSED IN PPM

	AVG.		PCT	ī.	MOISTURE BY DRY			
DATE	TEMP	PPM	SATURA	TION	WEIGHT PCT.			
06/27/19	35	5	5.0	AC	0.50			
06/22/20	34	7	7.2	AC	0.75			
06/07/21	39	10	8.6	QU	0.77			
06/07/22	35	2	1.5	AC	0.15			

RECOMMENDATION RETEST 1 YEAR

The moisture content has decreased since our last analysis. If service has not been performed, this may be due to temperature and/or operational changes. Continued normal monitoring is indicated.

FURAN ANALYSIS EXPRESSED IN PPB											
DATE	5H2F	2FOL	2FAL	2ACF	5M2F	TOTAL					
05/01/13	ND	ND	1	ND	ND	1					
06/25/18	ND	ND	1	ND	ND	1					
06/27/19	ND	ND	1	ND	ND	1					
06/22/20	ND	ND	6	ND	ND	6					
06/07/21	ND	ND	4	ND	ND	4					
06/07/22	ND	ND	2	ND	ND	2					

RECOMMENDATION RETEST 1 YEAR

NO DIAGNOSTIC CHANGES ARE NOTED IN FURAN LEVELS SINCE THE PREVIOUS ANALYSIS. THE CELLULOSIC INSULATION APPEARS TO BE IN GOOD CONDITION.

CALCULATED DP 800 **EST. LIFE REMAINING** 100%

GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM

DATE	HYDROGEN	OXYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE	ETHANE	ETHYLENE A	ACETYLENE	TOTAL COMBUST.	TOTAL GAS
05/24/12	ND	2,279	73,030	2	29	1,656	2	ND	ND	33	76,998
05/01/13	8	9,986	78,648	3	12	1,601	2	1	ND	26	90,261
06/25/18	ND	1,860	75,056	ND	25	756	ND	ND	ND	25	77,697
06/27/19	ND	847	63,614	1	18	575	ND	ND	ND	19	65,055
06/22/20	ND	1,456	77,840	1	25	910	1	ND	ND	27	80,233
06/07/21	ND	1,535	78,094	ND	4	759	1	ND	ND	5	80,393
06/07/22	3	694	75,409	1	7	665	1	ND	ND	12	76,780

RECOMMENDATION RETEST 1 YEAR

B-THE ANALYSIS OF THIS SAMPLE SHOWS NO SIGNIFICANT INCREASE IN THE COMBUSTIBLE GAS VOLUME. THIS INDICATES NORMAL OPERATION.

ICP METALS-IN-OIL EXPRESSED IN PPM

DATE	ALUMINUM	IRON	COPPER
06/02/05	<0.1	< 0.03	< 0.01
10/25/06	<0.1	< 0.03	<0.01
05/20/11	<0.1	< 0.03	0.05
05/24/12	<0.1	< 0.03	0.08
05/01/13	<0.1	< 0.03	0.10

RECOMMENDATION RETEST 1 YEAR

THERE HAS BEEN NO DIAGNOSTIC CHANGE SINCE THE PREVIOUS ANALYSIS. THESE DATA INDICATE NORMAL OPERATION.

PCB CONTENT EXPRESSED IN PPM

DATE	1242	1254	1260	OTHER	TOTAL
05/20/11	ND	ND	ND	ND	ND
05/24/12	ND	ND	ND	ND	ND
05/01/13	ND	ND	ND	ND	ND
06/22/20	ND	ND	ND	ND	ND
06/07/21	ND	ND	ND	ND	ND
06/07/22	ND	ND	ND	ND	ND

COLOR LABEL: Green CLASS: NON-PCB

TC# 321



Customer 0554000 Brownsville Public Utilities City Brownsville, TX Location OUTDOOR/GROUND Sub-Name PRICE RD SUB Unit No. T2 Other EQUIP: MOTC

NAMEPLATE DATA

Equipment Type LOAD TAP CHANGER

Manufacturer Serial No.

C014839

LTC Model No. LTC for TC No. 320 Liquid Type OIL LTC Gallons 268.00

Selector Gallons 280.00

Transfer/Diverter Gallons

ADDITIONAL EQUIPMENT

SERVICE

Conservator Tank No Silica Gel Yes

DATE

Breather FREE/DESICCA Top FPV (inch) 0.50 Plug Bottom FPV (inch) 2.00 Valve

VISUAL INSPECTION FIELD SERVICE

		SAMPLE	TOP			Tap Counter	
DATE	LEVEL	TEMP	TEMP	P/V	PAINT	Reading	LEAKS
06/27/19	NORMAL	36	45	1.50	FAIR	23530	
06/22/20	NORMAL	30			FAIR	23580	NONE
06/07/21	NORMAL	40			FAIR	23680	NONE
06/07/22	NORMAL	34	50		FAIR	23680	NONE

Additional Information

6/7/2022 10:23:00 AM CORROSIVE SULFUR TEST (48 HRS. @ 150 C): CORROSIVE 4a

Reason Not Tested

LIQUID SCREEN TEST DATA

DATE SERVICE	ACID	IFT	DIEL 877	DIEL 1816	GAP	COLOR		SP. GRAV.	VISUAL	SEDIMENT
05/24/12	0.030 AC	37.3 AC	35 AC			2.00	AC	0.890 AC	CLEAR AC	NONE AC
05/01/13	0.030 AC	37.1 AC	41 AC			2.50	AC	0.890 AC	CLEAR AC	NONE AC
06/25/18	0.030 AC	37.3 AC	37 AC			3.00	AC	0.890 AC	CLEAR AC	NONE AC
06/27/19	0.040 AC	37.4 AC	40 AC			3.00	AC	0.880 AC	CLEAR AC	NONE AC
06/22/20	0.030 AC	35.4 AC	34 AC			3.00	AC	0.890 AC	CLEAR AC	NONE AC
06/07/21	0.040 AC	33.8 AC	37 AC			3.50	UN	0.880 AC	CLEAR AC	NONE AC
06/07/22	0.040 AC	34.0 AC	48 AC			3.50	UN	0.890 AC	CLEAR AC	NONE AC

INHIBITOR CONTENT

DATE PCT. BY WEIGHT 10/25/06 <0.02% UN

NOTE - STUDIES SHOW THAT A LEVEL OF 0.3% INHIBITOR IS OPTIMUM FOR PRESERVATION OF IN-SERVICE TRANSFORMER OILS. OILS WITH A LEVEL BELOW 0.08% ARE CONSIDERED TO BE

DATE	25 C	100 C
05/01/13	0.053	0.738
06/25/18	0.036	0.888
06/27/19	0.025	0.615
06/22/20	0.009	0.564

0.802

0.003

06/07/21

LIQUID POWER FACTOR

UNINHIBITED.

TC# 321

Customer 0554000 Brownsville Public Utilities

Sub-NamePRICE RD SUBMfg.Gallons268High Volt.LocationOUTDOOR/GROUNDUnit No.T2KVALow Volt.

C014839

DAT

S/N

KARL FISCHER TESTING MOISTURE CONTENT EXPRESSED IN PPM

	AVG.		PCT		MOISTURE BY DRY		
DATE	TEMP	PPM	SATURATION		WEIGHT PCT.		
05/01/13		64	N/A	UN	N/A		
06/25/18	47	70	N/A	UN	N/A		
06/27/19	41	63	N/A	UN	N/A		
06/22/20	35	59	N/A	QU	N/A		
06/07/21	45	67	N/A	UN	N/A		
06/07/22	39	64	N/A	UN	N/A		

RECOMMENDATION RETEST 3 MONTHS

The moisture content has increased and is now unacceptable. A shorter test interval is recommended to monitor this unit and to confirm this result.

FURAN ANALYSIS EXPRESSED IN PPB											
Έ	5H2F	2FOL	2FAL	2ACF	5M2F	TOTAL					

GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM

DATE	HYDROGEN	OXYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE	ETHANE E	ETHYLENE A	CETYLENE	TOTAL COMBUST.	TOTAL GAS
06/02/05	ND	29,693	68,474	4	21	799	3	4	2	34	99,000
06/25/18	26	27,062	67,790	7	37	6,363	3	2	ND	75	101,290
06/27/19	127	30,093	71,559	6	54	5,456	3	2	ND	192	107,300
06/22/20	7	24,591	64,806	6	65	5,222	2	3	ND	83	94,702
06/07/21	11	20,459	61,377	2	36	2,620	1	3	ND	53	84,509
06/07/22	15	22,293	61,585	2	33	1,988	1	2	ND	53	85,919

RECOMMENDATION RETEST 3 MO. (DUE TO PRTCL CNT)

B-THE ANALYSIS OF THIS SAMPLE SHOWS NO SIGNIFICANT INCREASE IN THE COMBUSTIBLE GAS VOLUME. THIS INDICATES NORMAL OPERATION.

ICP METALS-IN-OIL EXPRESSED IN PPM

DATE	ALUMINUM	IRON	COPPER
06/02/05	<0.1	< 0.03	0.56
10/25/06	<0.1	< 0.03	0.45
06/25/18	<0.1	< 0.03	0.04
06/27/19	<0.1	< 0.03	0.04
06/22/20	<0.1	< 0.03	0.04
06/07/21	<0.1	< 0.03	0.05

RECOMMENDATION

NO RECOMMENDATION IS POSSIBLE FOR THIS SAMPLE. WE ARE UNAWARE OF ANY PARAMETERS OR GUIDANCE THAT WOULD ENABLE US TO INTERPRET THESE RESULTS OR DETERMINE AN APPROPRIATE MONITORING SCHEDULE.

PCB CONTENT EXPRESSED IN PPM

DATE	1242	1254	1260	OTHER	TOTAL
06/22/20	ND	ND	ND	ND	ND
06/07/21	ND	ND	ND	ND	ND

COLOR LABEL: Green CLASS: NON-PCB

TC# 322



 Customer
 0554000 Brownsville Public Utilities
 City
 Brownsville, TX
 Location
 OUTDOOR/GROUND

 Sub-Name
 FILTER SUB
 Unit No. T1
 Other

NAMEPLATE DATA							ADDITIONAL EQUIPMENT		
Manufacturer	GE PROLEC		Equipment Type	TRANSFORMER	Radiators	Yes	Conservator Tank	No	
Manufacture Date	2 12/1/2004		Transformer Class	ONAN/ONAF	Fans	Yes	LTC Compartment	Yes	
Serial No.	G1407-01		Impedance %	9.55	Water Cooled	No	Bushing Location	TOP	
KVA Rating	15,000		Phase/Cycle	3/60	Oil Pumps	No	Breather	N2 SYSTEM	
High Voltage	138,000	D	Liquid Type	OIL	Top FPV (inch)	1.00 Valve	Hose Length (feet)	100	
Low Voltage	12,470	Υ	Gallons	6,625	Bottom FPV (inch)	2.00 Valve	Service Online	Yes	
Weight	142,100		Other Access	TOP INSPECTION PLATE	InsulationType	55/65C	Power Available	Yes	

VISUAL INSPECTION FIELD SERVICE

		SAMPLE	TOP					
DATE	LEVEL	TEMP	TEMP	P/V	PAINT	LEAKS	DATE	SERVICE
06/26/19	NORMAL	30	40	0.50	FAIR			
06/22/20	NORMAL	31	43	0.50	FAIR	NONE		
06/07/21	NORMAL	32	44	1.00	FAIR	NONE		
06/07/22	NORMAL	30	43	1.00	FAIR	NONE		

Additional Information

6/7/2022 8:56:00 AM CORROSIVE SULFUR TEST (48 HRS. @ 150 C): CORROSIVE 4a

Reason Not Tested

DATE SERVICE	ACID	IFT	DIEL 877	DIEL 1816	GAP	COLOR		SP. GRAV.	VISUAL	SEDIMENT
05/20/11	0.010 AC	44.2 AC	48 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
05/24/12	0.020 AC	43.5 AC	37 AC			0.50	AC	0.890 AC	CLEAR AC	NONE AC
05/01/13	0.010 AC	42.0 AC	46 AC			0.50	AC	0.890 AC	CLEAR AC	NONE AC
06/25/18	0.020 AC	41.2 AC	45 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/26/19	0.010 AC	41.1 AC	40 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/22/20	0.010 AC	39.6 AC	45 AC			0.50	AC	0.890 AC	CLEAR AC	NONE AC
06/07/21	0.010 AC	38.2 AC	51 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/07/22	0.010 AC	38.6 AC	49 AC			0.50	AC	0.888 AC	CLEAR AC	NONE AC

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DATE PCT. BY WEIGHT 10/25/06 <0.02% UN

NOTE - THIS UNIT HAS A BLADDER OR CONTINUOUS N2 SYSTEM. THEREFORE, THE UNIT DOES NOT REQUIRE INHIBITED OIL. HOWEVER, HAVING INHIBITED OIL WILL PROVIDE ADDITIONAL PROTECTION AGAINST OIL OXIDATION IF THE CURRENT OIL PRESERVATION SYSTEM WERE TO EVER FAIL.

LIQUID POWER	FACTOR
25 C	100 C

DATE 06/25/18 0.003 AC 0.099 AC 06/26/19 0.012 AC 0.331 AC 06/22/20 0.003 AC 0.124 AC 06/07/21 0.001 AC 0.092 AC 0.301 AC 06/07/22 0.019 AC

S/N G1407-01

Sub-Name **FILTER SUB** Mfg. GE PROLEC **Gallons** 6,625 High Volt. 138,000 Location OUTDOOR/GROUND Unit No. T1 KVA 15,000 Low Volt. 12,470

KARL FISCHER TESTING MOISTURE CONTENT EXPRESSED IN PPM

0554000 Brownsville Public Utilities

DATE	AVG. TEMP	PPM	PCT SATURA		MOISTURE BY DRY WEIGHT PCT.
05/01/13	29	4	4.4	AC	0.48
06/25/18	38	3	2.2	AC	0.21
06/26/19	35	4	3.5	AC	0.35
06/22/20	36	7	6.7	AC	0.67
06/07/21	37	7	6.2	AC	0.59
06/07/22	35	4	4.0	AC	0.40

RECOMMENDATION RETEST 1 YEAR

Customer

The moisture content continues to be acceptable based on the equipment and liquid type. Continued normal monitoring is indicated.

FURAN ANALYSIS EXPRESSED IN PPB									
DATE	5H2F	2FOL	2FAL	2ACF	5M2F	TOTAL			
05/01/13	ND	ND	3	ND	ND	3			
06/25/18	ND	ND	1	ND	ND	1			
06/26/19	ND	ND	1	ND	ND	1			
06/22/20	ND	ND	17	ND	ND	17			
06/07/21	ND	ND	3	ND	ND	3			
06/07/22	ND	ND	2	ND	ND	2			

TC# 322

RECOMMENDATION RETEST 1 YEAR

NO DIAGNOSTIC CHANGES ARE NOTED IN FURAN LEVELS SINCE THE PREVIOUS ANALYSIS. THE CELLULOSIC INSULATION APPEARS TO BE IN GOOD CONDITION.

CALCULATED DP 800 EST. LIFE REMAINING 100%

GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM

DATE	HYDROGEN	OXYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE	ETHANE	ETHYLENE A	CETYLENE	TOTAL COMBUST.	TOTAL GAS
05/24/12	ND	2,353	68,898	2	3	235	9	1	ND	15	71,501
05/01/13	9	8,440	75,120	2	2	343	16	1	ND	30	83,933
06/25/18	ND	1,254	88,446	1	2	63	ND	ND	ND	3	89,766
06/26/19	ND	2,012	58,345	ND	5	67	ND	ND	ND	5	60,429
06/22/20	ND	1,438	87,824	1	9	111	3	ND	ND	13	89,386
06/07/21	ND	462	79,991	1	1	137	8	ND	ND	10	80,600
06/07/22	17	277	80,712	1	2	98	4	ND	ND	24	81,111

RECOMMENDATION RETEST 1 YEAR

B-THE ANALYSIS OF THIS SAMPLE SHOWS NO SIGNIFICANT INCREASE IN THE COMBUSTIBLE GAS VOLUME. THIS INDICATES NORMAL OPERATION.

ICP METALS-IN-OIL EXPRESSED IN PPM

DATE	ALUMINUM	IRON	COPPER
06/02/05	<0.1	< 0.03	<0.01
10/25/06	<0.1	< 0.03	<0.01
05/20/11	<0.1	< 0.03	<0.01
05/24/12	<0.1	< 0.03	<0.01
05/01/13	<0.1	< 0.03	0.04

RECOMMENDATION RETEST 1 YEAR

THERE HAS BEEN NO DIAGNOSTIC CHANGE SINCE THE PREVIOUS ANALYSIS. THESE DATA INDICATE NORMAL OPERATION.

PCB CONTENT EXPRESSED IN PPM

DATE	1242	1254	1260	OTHER	TOTAL
05/20/11	ND	ND	ND	ND	ND
05/24/12	ND	ND	ND	ND	ND
05/01/13	ND	ND	ND	ND	ND
06/22/20	ND	ND	ND	ND	ND
06/07/21	ND	ND	ND	ND	ND
06/07/22	2	ND	ND	ND	2

COLOR LABEL: Green CLASS: NON-PCB



 Customer
 0554000 Brownsville Public Utilities
 City
 Brownsville, TX
 Location
 OUTDOOR/GROUND

 Sub-Name
 FILTER SUB
 Unit No. T1
 Other
 EQUIP: MOTC

NAMEPLATE DATA

Equipment Type LOAD TAP CHANGER Manufacturer REINHAUSEN

322

Serial No. C015750 LTC Model No.

LTC for TC No.

Liquid Type OIL
LTC Gallons 268.00
Selector Gallons 279.00
Transfer/Diverter Gallons

ADDITIONAL EQUIPMENT

SERVICE

Conservator Tank

Silica Gel Yes

DATE

Breather FREE/DESICCA 0.50 Plug
Bottom FPV (inch) 1.00 Valve

VISUAL INSPECTION FIELD SERVICE

AMPLE TOP Tap Counter

		SAMPLE	100			rap Counter	
DATE	LEVEL	TEMP	TEMP	P/V	PAINT	Reading	LEAKS
06/26/19	NORMAL	30	40	0.50	FAIR	25623	
06/22/20	NORMAL	30			FAIR	26171	NONE
06/07/21	NORMAL	33			FAIR	26487	NONE
06/07/22	NORMAL	30	47		FAIR	28103	NONE

Additional Information

6/7/2022 8:58:00 AM CORROSIVE SULFUR TEST (48 HRS. @ 150 C): CORROSIVE 4b

Reason Not Tested

LIQUID SCREEN TEST DATA

DATE SERVICE	ACID	IFT	DIEL 877 DIEL 18	316 GAP	COLOR		SP. GRAV.	VISUAL	SEDIMENT
05/20/11	0.030 AC	41.4 AC	43 AC		0.50	AC	0.890 AC	CLEAR AC	NONE AC
05/24/12	0.020 AC	40.5 AC	37 AC		0.50	AC	0.890 AC	CLEAR AC	NONE AC
05/01/13	0.020 AC	40.7 AC	47 AC		0.50	AC	0.890 AC	CLEAR AC	NONE AC
06/25/18	0.020 AC	38.2 AC	44 AC		0.50	AC	0.885 AC	CLEAR AC	NONE AC
06/26/19	0.020 AC	39.0 AC	46 AC		0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/22/20	0.010 AC	38.3 AC	41 AC		0.50	AC	0.890 AC	CLEAR AC	NONE AC
06/07/21	0.010 AC	37.4 AC	53 AC		0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/07/22	0.020 AC	38.2 AC	60 AC		0.50	AC	0.890 AC	CLEAR AC	NONE AC

INHIBITOR CONTENT

DATE PCT. BY WEIGHT 10/25/06 <0.02% UN

NOTE - STUDIES SHOW THAT A LEVEL OF 0.3% INHIBITOR IS OPTIMUM FOR PRESERVATION OF IN-SERVICE TRANSFORMER OILS. OILS WITH A LEVEL BELOW 0.08% ARE CONSIDERED TO BE UNINHIBITED.

-	EIQOID I OWEN I ACTON							
DATE	25 C	100 C						
05/01/13	0.019	0.343						
06/25/18	0.025	0.475						
06/26/19	0.012	0.253						
06/22/20	0.007	0.333						
06/07/21	0.001	0.208						

LIQUID POWER FACTOR

TC# 323

Customer

0554000 Brownsville Public Utilities

Sub-Name FILTER SUB
Location OUTDOOR/GROUND

S/N C015750

Mfg.REINHAUSENGallons268High Volt.Unit No.T1KVALow Volt.

	AVG.		РСТ		MOISTURE BY DRY
DATE	TEMP	PPM	SATURA	TION	WEIGHT PCT.
05/01/13		24	N/A	AC	N/A
06/25/18	41	28	N/A	AC	N/A
06/26/19	35	31	N/A	AC	N/A
06/22/20	35	27	N/A	AC	N/A
06/07/21	38	32	N/A	AC	N/A
06/07/22	35	31	N/A	AC	N/A

RECOMMENDATION RETEST 1 YEAR

The moisture content continues to be acceptable based on the equipment and liquid type. Continued normal monitoring is indicated.

	FURAN ANALYSIS EXPRESSED IN PPB								
DATE	5H2F	2FOL	2FAL	2ACF	5M2F	TOTAL			

GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM

DATE	HYDROGEN	OXYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE	ETHANE	ETHYLENE A	CETYLENE	TOTAL COMBUST.	TOTAL GAS
06/02/05	21	28,900	63,821	5	13	714	2	11	12	64	93,499
06/25/18	ND	34,781	76,995	3	4	495	ND	ND	ND	7	112,278
06/26/19	ND	36,880	75,586	2	7	785	ND	ND	ND	9	113,260
06/22/20	ND	32,719	71,442	2	6	610	ND	1	ND	9	104,780
06/07/21	ND	28,358	60,970	1	4	611	ND	1	ND	6	89,945
06/07/22	12	29,607	61,986	1	4	559	ND	ND	ND	17	92,169

RECOMMENDATION RETEST 1 YEAR

B-THE ANALYSIS OF THIS SAMPLE SHOWS NO SIGNIFICANT INCREASE IN THE COMBUSTIBLE GAS VOLUME. THIS INDICATES NORMAL OPERATION.

ICP METALS-IN-OIL EXPRESSED IN PPM

DATE	ALUMINUM	IRON	COPPER
06/02/05	<0.1	< 0.03	0.05
10/25/06	<0.1	< 0.03	0.05
06/25/18	<0.1	< 0.03	<0.01
06/26/19	<0.1	< 0.03	<0.01
06/22/20	<0.1	< 0.03	0.01
06/07/21	<0.1	< 0.03	< 0.01

RECOMMENDATION

NO RECOMMENDATION IS POSSIBLE FOR THIS SAMPLE. WE ARE UNAWARE OF ANY PARAMETERS OR GUIDANCE THAT WOULD ENABLE US TO INTERPRET THESE RESULTS OR DETERMINE AN APPROPRIATE MONITORING SCHEDULE.

PCB CONTENT EXPRESSED IN PPM

DATE	1242	1254	1260	OTHER	TOTAL
06/22/20	ND	ND	ND	ND	ND
06/07/21	ND	ND	ND	ND	ND

COLOR LABEL: Green CLASS: NON-PCB

DATE SERVICE

TC# 324



 Customer
 0554000 Brownsville Public Utilities
 City
 Brownsville, TX
 Location
 OUTDOOR/GROUND

 Sub-Name
 FILTER SUB
 Unit No. T-2
 Other

		NAME	PLATE DATA			ADDITION	AL EQUIPMENT	
Manufacturer	GE PROLEC		Equipment Type	TRANSFORMER	Radiators	Yes	Conservator Tank	No
Manufacture Date	10/1/2004		Transformer Class	ONAN/ONAF	Fans	Yes	LTC Compartment	Yes
Serial No.	G1406-02		Impedance %	9.68	Water Cooled	No	Bushing Location	TOP
KVA Rating	15,000		Phase/Cycle	3/60	Oil Pumps	No	Breather	N2 SYSTEM
High Voltage	138,000	D	Liquid Type	OIL	Top FPV (inch)	1.00 Valve	Hose Length (feet)	200
Low Voltage	12,470	Υ	Gallons	5,455	Bottom FPV (inch)	2.00 Valve	Service Online	Yes
Weight	130,645		Other Access	TOP INSPECTION PLATE	InsulationType	55/65C	Power Available	Yes

VISUAL INSPECTION FIELD SERVICE

	S	AMPLE	TOP			
DATE L	EVEL 1	TEMP '	TEMP	P/V	PAINT	LEAKS
06/26/19 N	IORMAL	30	42	1.50	FAIR	
06/22/20 N	IORMAL	31	46	2.00	FAIR	NONE
06/07/21 N	IORMAL	32	45	2.50	FAIR	NONE
06/07/22 N	IORMAL	31	44	2.00	FAIR	NONE

Additional Information 6/7/2022 9:00:00 AM CORROSIVE SULFUR TEST (48 HRS. @ 150 C): CORROSIVE 4b

Reason Not Tested

LIQUID SCREEN TEST DATA

DATE SERVICE	ACID	IFT	DIEL 877 DIEL 181	I6 GAP	COLOR		SP. GRAV.	VISUAL	SEDIMENT
05/20/11	0.020 AC	41.3 AC	45 AC		0.50	AC	0.890 AC	CLEAR AC	NONE AC
05/24/12	0.020 AC	41.2 AC	35 AC		0.50	AC	0.890 AC	CLEAR AC	NONE AC
05/01/13	0.020 AC	41.7 AC	48 AC		0.50	AC	0.890 AC	CLEAR AC	NONE AC
06/25/18	0.020 AC	41.8 AC	46 AC		0.75	AC	0.890 AC	CLEAR AC	NONE AC
06/26/19	0.020 AC	41.3 AC	43 AC		0.75	AC	0.890 AC	CLEAR AC	NONE AC
06/22/20	0.020 AC	39.3 AC	45 AC		0.75	AC	0.890 AC	CLEAR AC	NONE AC
06/07/21	0.020 AC	38.8 AC	47 AC		1.00	AC	0.880 AC	CLEAR AC	NONE AC
06/07/22	0.020 AC	38.9 AC	51 AC		1.00	AC	0.888 AC	CLEAR AC	NONE AC

IN	ш	IR	ITC	۱D	\sim	NIT	ENT
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DATE PCT. BY WEIGHT 10/25/06 <0.02% UN

NOTE - THIS UNIT HAS A BLADDER OR CONTINUOUS N2 SYSTEM. THEREFORE, THE UNIT DOES NOT REQUIRE INHIBITED OIL. HOWEVER, HAVING INHIBITED OIL WILL PROVIDE ADDITIONAL PROTECTION AGAINST OIL OXIDATION IF THE CURRENT OIL PRESERVATION SYSTEM WERE TO EVER FAIL.

LIQUID POWER FAC	ГOR
------------------	-----

100 C

	23 0	100 C
06/25/18	0.004 AC	0.131 AC
06/26/19	0.012 AC	0.274 AC
06/22/20	0.004 AC	0.140 AC
06/07/21	0.001 AC	0.128 AC
06/07/22	0.064 AC	1.320 AC

25 C

DATE

S/N G1406-02

Sub-NameFILTER SUBMfg.GE PROLECGallons5,455High Volt.138,000LocationOUTDOOR/GROUNDUnit No.T-2KVA15,000Low Volt.12,470

KARL FISCHER TESTING MOISTURE CONTENT EXPRESSED IN PPM

0554000 Brownsville Public Utilities

	AVG.		РСТ		MOISTURE BY DRY	
DATE	TEMP	PPM	SATURA	TION	WEIGHT PCT.	
06/26/19	35	6	6.0	AC	0.60	
06/22/20	36	5	4.8	AC	0.48	
06/07/21	37	12	11.1	QU	1.07	
06/07/22	36	3	2.4	AC	0.24	

RECOMMENDATION RETEST 1 YEAR

Customer

The moisture content has decreased since our last analysis. If service has not been performed, this may be due to temperature and/or operational changes. Continued normal monitoring is indicated.

FURAN ANALYSIS EXPRESSED IN PPB									
DATE 05/01/13	5H2F	2FOL ND	2FAL	2ACF ND	5M2F ND	TOTAL			
06/25/18	ND	ND	1	ND	ND	1			
06/26/19	ND	ND	1	ND	ND	1			
06/22/20 06/07/21	ND ND	ND ND	12 7	ND ND	ND ND	12 7			
06/07/22	ND	ND	3	ND	ND	3			

TC# 324

RECOMMENDATION RETEST 1 YEAR

NO DIAGNOSTIC CHANGES ARE NOTED IN FURAN LEVELS SINCE THE PREVIOUS ANALYSIS. THE CELLULOSIC INSULATION APPEARS TO BE IN GOOD CONDITION.

CALCULATED DP 800 EST. LIFE REMAINING 100%

GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM

DATE	HYDROGEN (OXYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE	ETHANE	ETHYLENE A	ACETYLENE	TOTAL COMBUST.	TOTAL GAS
05/20/11	3	2,348	88,994	43	49	1,549	121	14	ND	230	93,121
05/24/12	6	2,909	67,138	26	29	1,300	83	8	ND	152	71,499
05/01/13	ND	11,175	76,730	6	64	908	10	ND	ND	80	88,893
06/25/18	ND	1,386	84,445	6	53	1,777	8	2	ND	69	87,677
06/26/19	ND	467	98,213	6	62	2,429	12	1	ND	81	101,190
06/22/20	ND	814	86,546	5	47	2,119	10	2	ND	64	89,543
06/07/21	ND	670	84,757	3	26	1,844	8	2	ND	39	87,310
06/07/22	14	1,041	85,384	4	26	1,819	6	1	ND	51	88,295

RECOMMENDATION RETEST 1 YEAR

B-THE ANALYSIS OF THIS SAMPLE SHOWS NO SIGNIFICANT INCREASE IN THE COMBUSTIBLE GAS VOLUME. THIS INDICATES NORMAL OPERATION.

ICP METALS-IN-OIL EXPRESSED IN PPM

DATE	ALUMINUM	IRON	COPPER
06/02/05	<0.1	< 0.03	<0.01
10/25/06	<0.1	< 0.03	0.03
05/20/11	<0.1	< 0.03	<0.01
05/24/12	<0.1	< 0.03	<0.01
05/01/13	<0.1	< 0.03	0.04

RECOMMENDATION RETEST 1 YEAR

THERE HAS BEEN NO DIAGNOSTIC CHANGE SINCE THE PREVIOUS ANALYSIS. THESE DATA INDICATE NORMAL OPERATION.

PCB CONTENT EXPRESSED IN PPM

DATE 05/20/11	1242 ND	1254 ND	1260 ND	OTHER ND	TOTAL ND
05/24/12	ND	ND	ND	ND	ND
05/01/13	ND	ND	ND	ND	ND
06/22/20	ND	ND	ND	ND	ND
06/07/21	ND	ND	ND	ND	ND
06/07/22	2	ND	ND	ND	2

COLOR LABEL: Green CLASS: NON-PCB

TC# 325



Customer0554000 Brownsville Public UtilitiesCityBrownsville, TXLocationOUTDOORSub-NameFILTER SUBUnit No. T-2OtherEQUIP: MOTC8 ft

NAMEPLATE DATA

Equipment Type LOAD TAP CHANGER
Manufacturer REINHAUSEN

Serial No. LTC Model No. LTC for TC No. 324 Liquid Type OIL
LTC Gallons 268.00
Selector Gallons 279.00
Transfer/Diverter Gallons

ADDITIONAL EQUIPMENT

Conservator Tank Silica Gel

DATE

Silica Gel Yes
Breather FREE/DESICCA
Top FPV (inch) 0.50 Plug
Bottom FPV (inch) 1.00 Valve

SERVICE

VISUAL INSPECTION FIELD SERVICE
SAMPLE TOP Tap Counter

		SAMPLE	101			Tap Counter	
DATE	LEVEL	TEMP	TEMP	P/V	PAINT	Reading	LEAKS
06/26/19		32	42	1.50		37035	
06/22/20	NORMAL	31			FAIR	37973	NONE
06/07/21	NORMAL	33				39197	NONE
06/07/22	NORMAL	31	44		FAIR	41498	NONE

Additional Information 6

6/7/2022 9:01:00 AM CORROSIVE SULFUR TEST (48 HRS. @ 150 C): CORROSIVE 4a

Reason Not Tested

LIQUID SCREEN TEST DATA

DATE	SERVICE	ACID	IFT	DIEL 877	DIEL 1816	GAP	COLOR		SP. GRAV.	VISUAL	SEDIMENT
05/20/11		0.020 AC	41.9 AC	41 AC			1.00	AC	0.890 AC	CLEAR AC	NONE AC
05/24/12		0.020 AC	41.3 AC	35 AC			0.75	AC	0.890 AC	CLEAR AC	NONE AC
05/01/13		0.020 AC	41.0 AC	47 AC			0.75	AC	0.890 AC	CLEAR AC	NONE AC
06/25/18		0.020 AC	40.2 AC	41 AC			0.75	AC	0.890 AC	CLEAR AC	NONE AC
06/26/19		0.010 AC	40.0 AC	47 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/22/20		0.020 AC	38.6 AC	39 AC			0.75	AC	0.890 AC	CLEAR AC	NONE AC
06/07/21		0.010 AC	37.2 AC	58 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/07/22		0.020 AC	39.2 AC	58 AC			0.50	AC	0.890 AC	CLEAR AC	NONE AC

INHIBITOR CONTENT

DATE PCT. BY WEIGHT 10/25/06 <0.02% UN

NOTE - STUDIES SHOW THAT A LEVEL OF 0.3% INHIBITOR IS OPTIMUM FOR PRESERVATION OF IN-SERVICE TRANSFORMER OILS. OILS WITH A LEVEL BELOW 0.08% ARE CONSIDERED TO BE UNINHIBITED.

L	IQUID FOWER F	ACTOR
DATE	25 C	100 C
05/01/13	0.011	0.241
06/25/18	0.009	0.489
06/26/19	0.012	0.404
06/22/20	0.007	0.592
06/07/21	0.001	0.356

LICHID BOWER EACTOR

Customer Sub-Name

Location

0554000 Brownsville Public Utilities

S/N

FILTER SUB Mfg.
OUTDOOR Unit

Mfg. REINHAUSEN Unit No. T-2

Gallons ²⁶⁸ KVA

High Volt. Low Volt.

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Т.

RECOMMENDATION RETEST 1 YEAR

The moisture content continues to be acceptable based on the equipment and liquid type. Continued normal monitoring is indicated.

FURAN ANALYSIS EXPRESSED IN PPB							
DATE	5H2F	2FOL	2FAL	2ACF	5M2F	TOTAL	

GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM

DATE	HYDROGEN	OXYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE		ETHYLENE A	ACETYLENE	TOTAL COMBUST.	TOTAL GAS
06/02/05	19	29,391	63,432	5	12	626	ND	5	11	52	93,501
06/25/18	ND	30,869	66,075	2	5	458	ND	ND	ND	7	97,409
06/26/19	ND	35,867	75,910	2	8	688	ND	1	ND	11	112,476
06/22/20	ND	30,524	69,787	3	12	611	3	4	ND	22	100,944
06/07/21	4	28,139	62,933	2	14	710	ND	1	ND	21	91,803
06/07/22	1	31,437	67,269	1	4	601	ND	1	ND	7	99,314

RECOMMENDATION RETEST 1 YEAR

B-THE ANALYSIS OF THIS SAMPLE SHOWS NO SIGNIFICANT INCREASE IN THE COMBUSTIBLE GAS VOLUME. THIS INDICATES NORMAL OPERATION.

ICP METALS-IN-OIL EXPRESSED IN PPM

DATE	ALUMINUM	IRON	COPPER
06/02/05	<0.1	< 0.03	0.07
10/25/06	<0.1	< 0.03	0.07
06/25/18	<0.1	< 0.03	<0.01
06/26/19	<0.1	< 0.03	<0.01
06/22/20	<0.1	0.07	0.04
06/07/21	<0.1	< 0.03	< 0.01

RECOMMENDATION

NO RECOMMENDATION IS POSSIBLE FOR THIS SAMPLE. WE ARE UNAWARE OF ANY PARAMETERS OR GUIDANCE THAT WOULD ENABLE US TO INTERPRET THESE RESULTS OR DETERMINE AN APPROPRIATE MONITORING SCHEDULE.

PCB CONTENT EXPRESSED IN PPM

DATE	1242	1254	1260	OTHER	TOTAL
06/22/20	ND	ND	ND	ND	ND
06/07/21	ND	ND	ND	ND	ND

COLOR LABEL: Green CLASS: NON-PCB

DATE SERVICE

DATE

TC# 316



 Customer
 0554000 Brownsville Public Utilities
 City
 Brownsville, TX
 Location
 OUTDOOR/GROUND

 Sub-Name
 802
 Unit No. T2
 Other

		NAMEP	LATE DATA		ADDITIONAL EQUIPMENT			
Manufacturer Manufacture Date	KUHLMAN 1/1/2003		Equipment Type Transformer Class	TRANSFORMER OA/FA/FA	Radiators Fans	Yes Yes	Conservator Tank	No Yes
Serial No.	322706-02-01		Impedance %	9.39	Water Cooled	No	Bushing Location	TOP
KVA Rating	150,000		Phase/Cycle	3/60	Oil Pumps	No	Breather	N2 SYSTEM
High Voltage	138,000	D	Liquid Type	OIL	Top FPV (inch)	1.00 Valve	Hose Length (feet)	100
Low Voltage	12,470	Υ	Gallons	6,690	Bottom FPV (inch)	2.00 Valve	Service Online	Yes
Weight	132.668		Other Access	TOP INSPECTION PLATE	InsulationType	55/65C	Power Available	Yes

VISUAL INSPECTION FIELD SERVICE

	SAMPLE	TOP			
LEVEL	TEMP	TEMP	P/V	PAINT	LEAKS
NORMAL	30	40	1.50	FAIR	
NORMAL	33	46	2.00	FAIR	NONE
NORMAL	34	43	2.50	FAIR	NONE
NORMAL	28	41	1.50	FAIR	NONE
	NORMAL NORMAL NORMAL	LEVELTEMPNORMAL30NORMAL33NORMAL34	NORMAL 30 40 NORMAL 33 46 NORMAL 34 43	LEVEL TEMP TEMP P/V NORMAL 30 40 1.50 NORMAL 33 46 2.00 NORMAL 34 43 2.50	LEVEL TEMP TEMP P/V PAINT NORMAL 30 40 1.50 FAIR NORMAL 33 46 2.00 FAIR NORMAL 34 43 2.50 FAIR

Additional Information 6/6/2022 10:25:00 AM CORROSIVE SULFUR TEST (48 HRS. @ 150 C): CORROSIVE 4a

Reason Not Tested

LIQUID SCREEN TEST DATA

	RVICE ACID	IFT	DIEL 877	DIEL 1816	GAP	COLOR		SP. GRAV.	VISUAL	SEDIMENT
05/20/11	0.020 AC	40.8 AC	45 AC			1.50	AC	0.890 AC	CLEAR AC	NONE AC
05/24/12	0.020 AC	42.0 AC	36 AC			1.50	AC	0.890 AC	CLEAR AC	NONE AC
05/01/13	0.020 AC	40.1 AC	45 AC			1.50	AC	0.890 AC	CLEAR AC	NONE AC
06/25/18	0.030 AC	39.8 AC	49 AC			1.50	AC	0.890 AC	CLEAR AC	NONE AC
06/27/19	0.030 AC	40.3 AC	41 AC			1.50	AC	0.890 AC	CLEAR AC	NONE AC
06/22/20	0.020 AC	40.0 AC	43 AC			1.50	AC	0.890 AC	CLEAR AC	NONE AC
06/07/21	0.020 AC	37.2 AC	31 AC			1.50	AC	0.880 AC	CLEAR AC	NONE AC
06/06/22	0.030 AC	34.2 AC	46 AC			1.00	AC	0.888 AC	CLEAR AC	NONE AC

				C			

DATE PCT. BY WEIGHT 10/25/06 0.08% UN

NOTE - THIS UNIT HAS A BLADDER OR CONTINUOUS N2 SYSTEM. THEREFORE, THE UNIT DOES NOT REQUIRE INHIBITED OIL. HOWEVER, HAVING INHIBITED OIL WILL PROVIDE ADDITIONAL PROTECTION AGAINST OIL OXIDATION IF THE CURRENT OIL PRESERVATION SYSTEM WERE TO EVER FAIL.

LIQUI	D POW	/ER FA	CTOR
-------	-------	--------	------

100 0

DAIL	23 0	100 C
06/27/19	0.083 AC	2.420 AC
06/22/20	0.043 AC	0.765 AC
06/07/21	0.001 AC	0.133 AC
06/06/22	0.055 AC	2.060 AC

25 C

KEY TO ABBREVIATIONS: AC - ACCEPTABLE QU - QUESTIONABLE UN - UNACCEPTABLE RS - RESAMPLE

NOTE: * After a result indicates that the test or service was performed by an outside source.

Date Printed 8/2/2022 Page 2

TC# 316

Customer 0554000 Brownsville Public Utilities

Sub-Name 802 Mfg. KUHLMAN **Gallons** 6,690 High Volt. 138,000 Location OUTDOOR/GROUND Unit No. T2 KVA 150,000 Low Volt. 12,470

322706-02-01

S/N

KARL FISCHER TESTING MOISTURE CONTENT EXPRESSED IN PPM

	AVG.		РСТ		MOISTURE BY DRY
DATE	TEMP	PPM	SATURA	TION	WEIGHT PCT.
06/25/18	42	6	4.6	AC	0.39
06/27/19	35	11	10.5	QU	1.05
06/22/20	38	9	8.0	QU	0.74
06/07/21	39	9	7.3	AC	0.65
06/06/22	33	3	3.2	AC	0.34

RECOMMENDATION RETEST 1 YEAR

The moisture content continues to be acceptable based on the equipment and liquid type. Continued normal monitoring is indicated.

FURAN ANALYSIS EXPRESSED IN PPB										
DATE 05/01/13	5H2F ND	2FOL ND	2FAL	2ACF ND	5M2F ND	TOTAL				
06/25/18	ND	ND	1	ND	ND	1				
06/27/19 06/22/20	ND ND	ND ND	1 2	ND ND	ND ND	1 2				
06/07/21	ND	ND	5	ND	ND	5				
06/06/22	ND	ND	6	ND	ND	6				

RECOMMENDATION RETEST 1 YEAR

NO DIAGNOSTIC CHANGES ARE NOTED IN FURAN LEVELS SINCE THE PREVIOUS ANALYSIS. THE CELLULOSIC INSULATION APPEARS TO BE IN GOOD CONDITION.

CALCULATED DP 800 **EST. LIFE REMAINING** 100%

GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM

DATE	HYDROGEN	OXYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE	ETHANE	ETHYLENE	ACETYLENE	TOTAL COMBUST.	TOTAL GAS
05/20/11	7	9,262	79,479	9	705	4,384	2	2	ND	725	93,850
05/24/12	ND	6,748	65,530	8	467	4,294	ND	ND	ND	475	77,047
05/01/13	9	14,842	73,748	2	49	1,150	1	ND	ND	61	89,801
06/25/18	ND	2,883	74,485	2	59	1,970	ND	2	ND	63	79,401
06/27/19	ND	1,364	88,082	2	95	2,968	ND	ND	ND	97	92,511
06/22/20	ND	1,932	79,861	2	81	2,524	1	1	ND	85	84,402
06/07/21	ND	1,146	78,352	2	57	2,406	ND	1	ND	60	81,964
06/06/22	ND	751	72,206	2	39	2,618	1	1	ND	43	75,618

RECOMMENDATION RETEST 1 YEAR

B-THE ANALYSIS OF THIS SAMPLE SHOWS NO SIGNIFICANT INCREASE IN THE COMBUSTIBLE GAS VOLUME. THIS INDICATES NORMAL OPERATION.

ICP METALS-IN-OIL EXPRESSED IN PPM

DATE	ALUMINUM	IRON	COPPER
06/02/05	<0.1	< 0.03	<0.01
10/25/06	<0.1	< 0.03	<0.01
05/20/11	<0.1	< 0.03	0.07
05/24/12	<0.1	< 0.03	0.03
05/01/13	<0.1	< 0.03	0.12

RECOMMENDATION RETEST 1 YEAR

THERE HAS BEEN NO DIAGNOSTIC CHANGE SINCE THE PREVIOUS ANALYSIS. THESE DATA INDICATE NORMAL OPERATION.

PCB CONTENT EXPRESSED IN PPM

DATE	1242	1254	1260	OTHER	TOTAL
05/20/11	ND	ND	ND	ND	ND
05/24/12	ND	ND	ND	ND	ND
05/01/13	ND	ND	ND	ND	ND
06/22/20	ND	ND	ND	ND	ND
06/07/21	ND	ND	ND	ND	ND
06/06/22	ND	ND	ND	ND	ND

COLOR LABEL: Green CLASS: NON-PCB



Customer 0554000 Brownsville Public Utilities City Brownsville, TX Location OUTDOOR

 Sub-Name
 802
 Unit No.
 T2
 Other
 EQUIP: MOTC
 10 ft

NAMEPLATE DATA

Equipment Type LOAD TAP CHANGER **Manufacturer**

Serial No. LTC Model No. LTC for TC No. 316 Liquid Type OIL
LTC Gallons 268.00
Selector Gallons 280.00
Transfer/Diverter Gallons

ADDITIONAL EQUIPMENT
Conservator Tank No

SERVICE

Silica Gel Yes
Breather FREE/DESICCA
Top FPV (inch) 0.50 Plug
Bottom FPV (inch) 2.00 Valve

DATE

VISUAL INSPECTION FIELD SERVICE

		SAMPLE	100			rap Counter	
DATE	LEVEL	TEMP	TEMP	P/V	PAINT	Reading	LEAKS
06/27/19	NORMAL	38	40	1.50	FAIR	34294	
06/22/20	NORMAL	30			FAIR	35152	NONE
06/07/21	NORMAL	36			FAIR	36025	NONE
06/06/22	NORMAL	33	41		FAIR	38147	NONE

Additional Information 6/6/2022 10:27:00 AM CORROSIVE SULFUR TEST (48 HRS. @ 150 C): CORROSIVE 4a

Reason Not Tested

LIQUID SCREEN TEST DATA

DATE SERVICE	ACID	IFT	DIEL 877 DIE	L 1816	GAP	COLOR		SP. GRAV.	VISUAL	SEDIMENT
05/24/12	0.030 AC	37.5 AC	43 AC			2.50	AC	0.890 AC	CLEAR AC	NONE AC
05/01/13	0.030 AC	37.3 AC	45 AC			2.50	AC	0.890 AC	CLEAR AC	NONE AC
06/25/18	0.030 AC	36.8 AC	50 AC			3.00	AC	0.890 AC	CLEAR AC	NONE AC
06/27/19	0.040 AC	36.4 AC	50 AC			3.00	AC	0.890 AC	CLEAR AC	NONE AC
06/22/20	0.040 AC	32.4 AC	33 AC			3.00	AC	0.880 AC	CLEAR AC	NONE AC
06/07/21	0.030 AC	35.8 AC	28 QU			3.50	UN	0.880 AC	CLEAR AC	NONE AC
06/06/22	0.040 AC	34.2 AC	56 AC			3.50	UN	0.892 AC	CLEAR AC	NONE AC

INHIBITOR CONTENT

DATE PCT. BY WEIGHT 10/25/06 <0.02% UN

NOTE - STUDIES SHOW THAT A LEVEL OF 0.3% INHIBITOR IS OPTIMUM FOR PRESERVATION OF IN-SERVICE TRANSFORMER OILS. OILS WITH A LEVEL BELOW 0.08% ARE CONSIDERED TO BE UNINHIBITED.

-	EIQOID I OWER I AOTOR								
DATE	25 C	100 C							
05/01/13	0.018	0.426							
06/25/18	0.075	1.850							
06/27/19	0.040	0.762							
06/22/20	0.012	0.584							
06/07/21	0.001	0.476							

LIQUID POWER FACTOR

DA

Customer 0554000 Brownsville Public Utilities

Sub-Name 802 Mfg. Location OUTDOOR Unit No. T2

S/N

Gallons 268 KVA

High Volt. Low Volt.

	AVG.		РСТ		MOISTURE BY DRY		
DATE	TEMP	PPM	SATURATION		WEIGHT PCT.		
05/01/13		25	N/A	AC	N/A		
06/25/18	43	31	N/A	AC	N/A		
06/27/19	43	37	N/A	QU	N/A		
06/22/20	35	30	N/A	AC	N/A		
06/07/21	41	36	N/A	QU	N/A		
06/06/22	38	39	N/A	QU	N/A		

RECOMMENDATION RETEST 6 MONTHS

The moisture content is questionable based on the equipment class and liquid type. This condition should be monitored with a shorter test interval until it reaches an unacceptable level or until the next preventative maintenance interval.

FURAN ANALYSIS EXPRESSED IN PPB											
TE	5H2F	2FOL	2FAL	2ACF	5M2F	TOTAL					

GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM

DATE	HYDROGEN	OXYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE	ETHANE	ETHYLENE	ACETYLENE	TOTAL COMBUST.	TOTAL GAS
06/02/05	8	27,082	59,471	7	21	1,401	4	5	1	46	88,000
06/25/18	ND	26,167	53,001	3	9	716	ND	ND	ND	12	79,896
06/27/19	ND	31,609	67,342	3	19	931	ND	1	ND	23	99,905
06/22/20	ND	30,529	69,194	2	22	837	ND	1	ND	25	100,585
06/07/21	ND	27,130	59,338	2	13	1,228	ND	1	ND	16	87,712
06/06/22	ND	25,309	52,155	1	7	915	ND	ND	ND	8	78,387

RECOMMENDATION RETEST 1 YEAR

B-THE ANALYSIS OF THIS SAMPLE SHOWS NO SIGNIFICANT INCREASE IN THE COMBUSTIBLE GAS VOLUME. THIS INDICATES NORMAL OPERATION.

ICP METALS-IN-OIL EXPRESSED IN PPM

DATE	ALUMINUM	IRON	COPPER
06/02/05	<0.1	< 0.03	0.43
10/25/06	<0.1	< 0.03	0.25
06/25/18	<0.1	< 0.03	0.05
06/27/19	<0.1	< 0.03	0.06
06/22/20	<0.1	< 0.03	0.04
06/07/21	<0.1	< 0.03	0.04

RECOMMENDATION

NO RECOMMENDATION IS POSSIBLE FOR THIS SAMPLE. WE ARE UNAWARE OF ANY PARAMETERS OR GUIDANCE THAT WOULD ENABLE US TO INTERPRET THESE RESULTS OR DETERMINE AN APPROPRIATE MONITORING SCHEDULE.

PCB CONTENT EXPRESSED IN PPM

DATE	1242	1254	1260	OTHER	TOTAL
06/22/20	ND	ND	ND	ND	ND
06/07/21	ND	ND	ND	ND	ND

COLOR LABEL: Green CLASS: NON-PCB

DATE SERVICE

DATE

TC# 312



 Customer
 0554000 Brownsville Public Utilities
 City
 Brownsville, TX
 Location
 OUTDOOR/GROUND

 Sub-Name
 MIDTOWN
 Unit No. T2
 Other

NAMEPLATE DATA							ADDITIONAL EQUIPMENT		
Manufacturer	GE PROLEC		Equipment Type	TRANSFORMER	Radiators	Yes	Conservator Tank	No	
Manufacture Date	e 10/1/2004		Transformer Class	ONAN/ONAF	Fans	Yes	LTC Compartment	Yes	
Serial No.	G1406-01		Impedance %	9.74	Water Cooled	No	Bushing Location	TOP	
KVA Rating	15,000		Phase/Cycle	3/60	Oil Pumps	No	Breather	N2 SYSTEM	
High Voltage	138,000	D	Liquid Type	OIL	Top FPV (inch)	1.00 Valve	Hose Length (feet)	50	
Low Voltage	12,470	Υ	Gallons	5,684	Bottom FPV (inch)	2.00 Valve	Service Online	Yes	
Weight	55,010		Other Access	TOP INSPECTION PLATE	InsulationType	55/65C	Power Available	Yes	

VISUAL INSPECTION FIELD SERVICE

		SAMPLE	TOP			
DATE	LEVEL	TEMP	TEMP	P/V	PAINT	LEAKS
06/27/19	NORMAL	30	52	3.00	FAIR	
06/22/20	NORMAL	33	55	3.75	GOOD	NONE
06/09/21	NORMAL		45	3.00	FAIR	NONE
06/06/22	NORMAL	29	41	2.50	FAIR	NONE

Additional Information 6/6/2022 9:08:00 AM CORROSIVE SULFUR TEST (48 HRS. @ 150 C): CORROSIVE 4b

Reason Not Tested

110	חווו	SCR	FFN	TEST	DAT

DATE S	ERVICE	ACID	IFT C	DIEL 877	DIEL 1816	GAP	COLOR	;	SP. GRAV.	VISUAL	SEDIMENT
05/20/11	0	.020 AC 4	1.3 AC	46 AC			0.50	AC	0.890 AC	CLEAR AC	NONE AC
05/24/12	0	.020 AC 4	0.9 AC	42 AC			0.50	AC	0.890 AC	CLEAR AC	NONE AC
05/01/13	0	.010 AC 4	0.5 AC	44 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/27/18	0	.010 AC 3	9.0 AC	46 AC			0.50	AC	0.890 AC	CLEAR AC	NONE AC
06/27/19	0	.010 AC 4	0.0 AC	35 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/22/20	0	.020 AC 4	0.5 AC	49 AC			0.50	AC	0.875 AC	CLEAR AC	NONE AC
06/09/21	0	.010 AC 3	9.0 AC	37 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/06/22	0	.010 AC 3	88.4 AC	59 AC			0.50	AC	0.886 AC	CLEAR AC	NONE AC

INHI	RIT	OR.	ററ	ΝТ	ENT

DATE PCT. BY WEIGHT 10/25/06 <0.02% UN

NOTE - THIS UNIT HAS A BLADDER OR CONTINUOUS N2 SYSTEM. THEREFORE, THE UNIT DOES NOT REQUIRE INHIBITED OIL. HOWEVER, HAVING INHIBITED OIL WILL PROVIDE ADDITIONAL PROTECTION AGAINST OIL OXIDATION IF THE CURRENT OIL PRESERVATION SYSTEM WERE TO EVER FAIL.

25 C	100 C
0.008 AC	0.161 AC

 06/27/18
 0.008 AC
 0.161 AC

 06/27/19
 0.010 AC
 0.277 AC

 06/22/20
 0.009 AC
 0.137 AC

 06/09/21
 0.001 AC
 0.088 AC

 06/06/22
 0.009 AC
 0.322 AC

LIQUID POWER FACTOR

S/N G1406-01

Sub-Name **MIDTOWN** Mfg. GE PROLEC **Gallons** 5,684 High Volt. 138,000 Location OUTDOOR/GROUND Unit No. T2 KVA 15,000 Low Volt. 12,470

KARL FISCHER TESTING MOISTURE CONTENT EXPRESSED IN PPM

0554000 Brownsville Public Utilities

	AVG.		РСТ		MOISTURE BY DRY
DATE	TEMP	PPM	SATURA	TION	WEIGHT PCT.
06/27/18	35	3	3.0	AC	0.30
06/27/19	35	6	6.0	AC	0.60
06/22/20	38	8	7.1	AC	0.66
06/09/21	35	5	5.0	AC	0.50
06/06/22	34	4	4.1	AC	0.43

RECOMMENDATION RETEST 1 YEAR

Customer

The moisture content continues to be acceptable based on the equipment and liquid type. Continued normal monitoring is indicated.

FURAN ANALYSIS EXPRESSED IN PPB										
DATE 05/01/13	5H2F ND	2FOL ND	2FAL 1	2ACF ND	5M2F ND	TOTAL 1				
06/27/18	ND	ND	1	ND	ND	1				
06/27/19	ND	ND	1	ND	ND	1				
06/22/20	ND	ND	13	ND	ND	13				
06/09/21	ND	ND	4	ND	ND	4				
06/06/22	ND	ND	4	ND	ND	4				

TC# 312

RECOMMENDATION RETEST 1 YEAR

NO DIAGNOSTIC CHANGES ARE NOTED IN FURAN LEVELS SINCE THE PREVIOUS ANALYSIS. THE CELLULOSIC INSULATION APPEARS TO BE IN GOOD CONDITION.

CALCULATED DP 800 EST. LIFE REMAINING 100%

GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM

DATE	HYDROGEN	OXYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE	ETHANE	ETHYLENE A	ACETYLENE	TOTAL COMBUST.	TOTAL GAS
05/20/11	21	9,289	80,577	29	183	1,503	57	9	ND	299	91,668
05/24/12	19	8,173	74,344	25	130	1,482	53	6	ND	233	84,232
05/01/13	19	10,515	80,795	28	137	1,650	64	12	ND	260	93,220
06/27/18	12	260	96,425	23	93	1,507	41	5	ND	174	98,366
06/27/19	ND	158	93,084	26	115	2,190	64	4	ND	209	95,641
06/22/20	12	318	86,122	22	103	2,001	54	6	ND	197	88,638
06/09/21	12	141	82,262	22	81	1,663	47	5	ND	167	84,233
06/06/22	7	137	74,325	21	75	1,898	48	6	ND	157	76,517

RECOMMENDATION RETEST 1 YEAR

B-THE ANALYSIS OF THIS SAMPLE SHOWS NO SIGNIFICANT INCREASE IN THE COMBUSTIBLE GAS VOLUME. THIS INDICATES NORMAL OPERATION.

ICP METALS-IN-OIL EXPRESSED IN PPM

DATE	ALUMINUM	IRON	COPPER
06/02/05	<0.1	< 0.03	<0.01
10/25/06	<0.1	< 0.03	<0.01
05/20/11	<0.1	< 0.03	<0.01
05/24/12	<0.1	< 0.03	<0.01
05/01/13	<0.1	< 0.03	0.04

RECOMMENDATION RETEST 1 YEAR

THERE HAS BEEN NO DIAGNOSTIC CHANGE SINCE THE PREVIOUS ANALYSIS. THESE DATA INDICATE NORMAL OPERATION.

PCB CONTENT EXPRESSED IN PPM

DATE	1242	1254	1260	OTHER	TOTAL
05/20/11	ND	ND	ND	ND	ND
05/24/12	ND	ND	ND	ND	ND
05/01/13	ND	ND	ND	ND	ND
06/22/20	ND	ND	ND	ND	ND
06/09/21	ND	ND	ND	ND	ND
06/06/22	2	ND	ND	ND	2

COLOR LABEL: Green CLASS: NON-PCB

10 ft



 Customer
 0554000 Brownsville Public Utilities
 City
 Brownsville, TX
 Location
 OUTDOOR/GROUND

Sub-Name MIDTOWN Unit No. T2 Other EQUIP: MOTC

NAMEPLATE DATA

Equipment Type LOAD TAP CHANGER

Manufacturer GE PROLEC Serial No. G1406-01

LTC Model No.

LTC for TC No. 312

Liquid Type OIL

LTC Gallons

Selector Gallons 279.00

Transfer/Diverter Gallons

ADDITIONAL EQUIPMENT

SERVICE

Conservator Tank No Silica Gel Yes

DATE

Breather FREE
Top FPV (inch) 0.50 Plug
Bottom FPV (inch) 1.00 Valve

VISUAL INSPECTION FIELD SERVICE

DATE LEV 06/27/19 NOR	SAMPLE EL TEMP MAL 40	TOP TEMP 58	P/V 3.00	PAINT FAIR	Tap Counter Reading 44811	LEAKS
06/22/20 NOR	MAL 32			FAIR	52824	NONE
06/09/21 NOR	MAL	51		FAIR	58278	NONE
06/06/22 NOR	MAL 33	41		FAIR	78240	NONE

Additional Information

6/6/2022 9:12:00 AM CORROSIVE SULFUR TEST (48 HRS. @ 150 C): CORROSIVE 4b

Reason Not Tested

LIQUID SCREEN TEST DATA

DATE	SERVICE	ACID	IFT	DIEL 877	DIEL 1816	GAP	COLOR		SP. GRAV.	VISUAL	SEDIMENT
05/20/11		0.020 AC	40.2 AC	43 AC			0.50	AC	0.890 AC	CLEAR AC	NONE AC
05/24/12		0.020 AC	40.0 AC	35 AC			0.50	AC	0.890 AC	CLEAR AC	NONE AC
05/01/13		0.020 AC	40.1 AC	44 AC			0.50	AC	0.885 AC	CLEAR AC	NONE AC
06/27/18		0.030 AC	37.1 AC	50 AC			0.75	AC	0.880 AC	CLEAR AC	NONE AC
06/27/19		0.020 AC	37.4 AC	43 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/22/20		0.020 AC	36.4 AC	44 AC			1.00	AC	0.880 AC	CLEAR AC	NONE AC
06/09/21		0.010 AC	37.3 AC	51 AC			0.50	AC	0.880 AC	CLEAR AC	NONE AC
06/06/22		0.030 AC	37.0 AC	37 AC			1.00	AC	0.884 AC	CLEAR AC	NONE AC

INHI	BIT	OR	CO	NT	ENT	

DATE PCT. BY WEIGHT 10/25/06 <0.02% UN

NOTE - STUDIES SHOW THAT A LEVEL OF 0.3% INHIBITOR IS OPTIMUM FOR PRESERVATION OF IN-SERVICE TRANSFORMER OILS. OILS WITH A LEVEL BELOW 0.08% ARE CONSIDERED TO BE UNINHIBITED.

L	.IQ	UII	P	OW	/ER	FA	CTC	DR
---	-----	-----	---	----	-----	----	-----	----

DATE 25 C 100 C 05/01/13 0.020 0.396 06/27/18 0.005 0.330 06/27/19 0.081 1.460 06/22/20 0.007 0.354 06/09/21 0.001 0.206

Date Printed 8/2/2022 Page 2

TC# 313

Customer 0554000 Brownsville Public Utilities

S/N **MIDTOWN** GE PROLEC Sub-Name Mfg.

Gallons High Volt. Location OUTDOOR/GROUND Unit No. T2 **KVA** Low Volt.

G1406-01

KARL	FISCHER	TESTING	MOISTURE	CONTENT	EXPRESSED	IN PPM

	AVG		PC	т.	MOISTURE E Dry	3Y
DATE	TEMI	PPM	SATUR	ATION	WEIGHT PC	т.
05/01/13	3	23	N/A	AC	N/A	
06/27/18	38	27	N/A	AC	N/A	
06/27/19	9 45	24	N/A	AC	N/A	
06/22/20	37	26	N/A	AC	N/A	
06/09/2	1 41	22	N/A	AC	N/A	
06/06/22	2 38	24	N/A	AC	N/A	

RECOMMENDATION RETEST 1 YEAR

The moisture content continues to be acceptable based on the equipment and liquid type. Continued normal monitoring is indicated.

FURAN ANALYSIS EXPRESSED IN PPB								
DATE	5H2F	2FOL	2FAL	2ACF	5M2F	TOTAL		

GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM

DATE	HYDROGEN C	XYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE	ETHANE	ETHYLENE A	CETYLENE	TOTAL COMBUST.	TOTAL GAS
06/02/05	8	30,015	62,958	3	9	502	ND	4	ND	24	93,499
06/27/18	36	16,969	58,558	17	115	1,729	1	9	ND	178	77,434
06/27/19	ND	29,043	82,574	31	264	3,729	3	11	ND	309	115,655
06/22/20	50	21,763	71,583	30	289	3,536	3	14	ND	386	97,268
06/09/21	59	19,050	70,368	37	293	3,682	3	14	ND	406	93,506
06/06/22	66	17,758	64,914	42	314	4,464	4	16	ND	442	87,578

RECOMMENDATION RETEST 1 YEAR

B-THE ANALYSIS OF THIS SAMPLE SHOWS NO SIGNIFICANT INCREASE IN THE COMBUSTIBLE GAS VOLUME. THIS INDICATES NORMAL OPERATION.

ICP METALS-IN-OIL EXPRESSED IN PPM

DATE	ALUMINUM	IRON	COPPER
06/02/05	<0.1	< 0.03	0.04
10/25/06	<0.1	< 0.03	0.06
06/27/18	<0.1	< 0.03	<0.01
06/27/19	<0.1	< 0.03	0.02
06/22/20	<0.1	< 0.03	< 0.01
06/09/21	<0.1	< 0.03	< 0.01

RECOMMENDATION

NO RECOMMENDATION IS POSSIBLE FOR THIS SAMPLE. WE ARE UNAWARE OF ANY PARAMETERS OR GUIDANCE THAT WOULD ENABLE US TO INTERPRET THESE RESULTS OR DETERMINE AN APPROPRIATE MONITORING SCHEDULE.

PCB CONTENT EXPRESSED IN PPM

DATE	1242	1254	1260	OTHER	TOTAL
06/22/20	ND	ND	ND	ND	ND
06/09/21	ND	ND	ND	ND	ND

COLOR LABEL: Green CLASS: NON-PCB